

Amendments to the Model Code of Practice: *Managing Risks of Plant in the Workplace*

Page/s	Change
Throughout	'Person conducting a business or undertaking' changed to PCBU except for the first reference in each chapter.
Throughout	Added "WHS Act" or "WHS Regulations" to legislation references.
Throughout	Moved text in relation to legislation out of the reference box but included the full name of the relevant section of the Act or regulation.
Throughout	Minor updates to language and style.
Throughout	Updated formatting.
1-2	Updated to match new template.
5-6	Updated to ensure consistency across model Codes.
11	Duty to consult with other duty holder inserted.
Throughout	References to technical standards have been updated where appropriate.
6-8	Sections 'Who has health and safety duties in relation to plant at the workplace' and 'Other persons with duties related to plant' amalgamated into one section 'Who has health and safety duties for in relation to plant at the workplace?'
8	Reference to the Interpretive Guideline: The health and safety duty of an officer under section 27 added in 'Officers' section.
13	'Identifying the hazards' – illustrative examples changed.
14	'Inspect the plant' – extra detail and examples of hazards added (re cleaning and undisclosed asbestos, machine jams, modifications).
15	'Review safety information' – 'Australian or international' added to 'technical standards'.
16-17	'What is the potential impact of the hazard?' – additional hazard example included.
16-17	'Hierarchy of control' – text referring to hierarchy of control modified with standardised wording.
17	'Minimising the risk' – inclusion of regulations 44 to 47.
17-18	'Working near electric lines' – text providing information regarding working near power lines inserted. Inclusion of regulation 166.
18	'Combining control measures' – text added.
18-19	'Maintaining and reviewing risk control measures' – text edited.
21	Purchasing second hand plant – text edited and heading changed.
21	Second-hand plant – text updated.



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22	'Duty to supply safe plant' The word 'agricultural' deleted from 'Suppliers' duties and agents or auctioneers selling used plant at clearing sales'.
24	'Positioning plant in the workplace' – text added about sound insulation.
25	1.4 information, training, instruction and supervision relocated under 3.3.
25	'Information, training, instruction and supervision' – text added referencing duty imposed on a PCBU to provide information, training, instruction or supervision under the WHS Act added.
38	'Making alterations to plant' – inserted text relating to design alterations.
29-30	'Maintenance, repair and cleaning of plant' – text edited.
30	Storing plant – text updated.
32	Decommissioning, dismantling and disposing of plant – text amended.
33	'Guarding plant' – further guidance added.
35	'Interlocked physical barriers' – further guidance added.
35	'Physical barriers fixed in position' – text added.
38	'Presence sensing systems' – inclusion of regulation 226.
34	'Removal of guarding' paragraph brought forward in 'Guarding plant' section.
40	'Operator controls' – inserted dot point 'so controls should be positioned to maximise visibility of the whole plant'. Heading updated to 'Operational controls'.
42	'Warning devices' – added 'Warning devices should be fitted to fixed plant to warn workers of an impending risk. For example, start-up movement, release of steam or overpressure'.
43	'Isolating energy sources' – wording added.
45	Tags and locks – text inserted.
45	Figure 9 'Example of lock-out with a tag and the padlocks of two workers' – information added.
46	'Altered design registration' – wording corrected from 'changes' to 'altered' to align with wording in model WHS Regulations. Inclusion of regulations 244 and 282.
50-52	'Meaning of Key Terms' has been moved to Appendix A as a glossary.
57-64	Appendix D – Technical standards updated.

